



Dart Aerospace Ltd.
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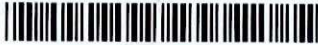
D4918-3
Job Sheet 179260



Part No: D4918-3

Job Qty: 6 ea

Part Name: Wearplate Center Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/15/18

Job Tracking No:

Due Date: 6/29/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		6/29/18	0.00	0.00	Start Up Waterjet		SL 8/10/15
100	Waterjet	6 pcs		6/29/18	0.00	1.05	Waterjet1		SL 8/10/15
110	QC	6 pcs		6/29/18	0.00	0.00	QC2 Waterjet-1		SL 8/10/15
120	QC	6 pcs		6/29/18	0.00	0.00	QC8-5		38
130	Brake NC	6 pcs		6/29/18	0.00	0.34	Brake NC 1		DAS 8/8
140	QC	6 pcs		6/29/18	0.00	0.00	QC5		38
150	SprayPaint	6 pcs		6/29/18	0.00	0.20	Spray Paint		AS 8/8
160	QC	6 pcs		6/29/18	0.00	0.00	QC5		18-07-23
170	Packaging	6 pcs		6/29/18	0.00	0.00	Packaging3-2	1-P-002	18-7-24
180	QC21-SA	6 Ea		6/29/18	0.00	0.00	QC21		21 JUL 24 2018

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB

Descriptions: 120 - QC8- Inspect parts - second check

140 - QC5- Inspect part completeness to step on W/O

160 - QC5- Inspect part completeness to step on W/O

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

Rockguard 138886

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	4.6440 sf (.774 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	5	111	0



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Container No: S081647



Part: D4918-3

Job No: 179260

Serial No/Batch: S081647

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/15/18

1-08
1-10
1-12

0-08
3-08
0-12
1-12
1-14

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearplate	0.188Inches + 0.005 - 0.001	0.193 0.187	0,191	
2	Wearplate	0.300Inches ± 0.010	0.310 0.290	0,305	
3	Wearplate	0.300Inches ± 0.010	0.310 0.290	0,307	
4	Wearplate	2.063Inches ± 0.010	2.073 2.053	2,065	
5	Wearplate	2.813Inches ± 0.010	2.823 2.803	2,819	
6	Wearplate	33.750Inches ± 0.010	33.760 33.740	33,75	
7	Wearplate	5.625Inches ± 0.010	5.635 5.615	5,630	
8	Wearplate	37.130Inches ± 0.030	37.160 37.100	37,130	
9	Wearplate	0.040Inches ± 0.010	0.050 0.030	0,035	

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